



**National Social Sciences & Education Conference**

**06-07 July 2024**

Virtual conference organized by CLM Publishing

**Fostering STEM Education in Primary Schools: A Review of strategies for enhancing science skills, design thinking, and inquiry-based learning**

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**Abstract**

This systematic literature review investigates strategies and findings to enhance science process skills, design thinking, and inquiry-based learning in primary education. By analyzing 9 Web of Science and Scopus databases articles, the review identifies successful pedagogical approaches, the role of technology-rich environments and scaffolding strategies, and the impact of individual differences in developing these skills. The results highlight the effectiveness of innovative pedagogy, technology-rich environments, scaffolding, and differentiated instruction. However, the review also reveals research gaps, such as the need for long-term studies, exploring the effectiveness of technology-rich environments and scaffolding strategies in the leading science program, and assessing differentiated teaching and guidance strategies.

**Keywords:** Differentiated instruction, scaffolding strategies, scientific inquiry, STEM education

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DOI: <https://doi.org/10.21834/e-bpj.v9iSI20.6093>

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**1.0 Introduction**

Enhancing science process skills, design thinking, and Inquiry-Based Learning (IBL) in primary education is crucial for developing students' critical thinking, problem-solving abilities, and scientific understanding (Aulia et al., 2023). Traditional teaching methods often fail to adequately foster these essential skills. Effective Science, Technology, Engineering, and Mathematics (STEM) education should seamlessly integrate technology, engineering, and rigorous instruction in science and mathematics (Kelley & Knowles, 2016). IBL enhances students' skills and interest in science careers, promotes problem-solving and critical thinking, supports gifted students, and aligns with the demands of 21st-century skills (Sarnoko et al., 2024). A transdisciplinary STEM approach provides a comprehensive learning experience that is vital for preparing students for future success. Nevertheless, previous systematic literature reviews have highlighted gaps in the integration of design thinking, IBL, and science process skills, indicating a need for more comprehensive research in these areas (Razali et al., 2022); (Idris et al., 2022); (Putu et al., 2023).

This Systematic Literature Review (SLR) synthesizes and analyzes strategies to enhance inquiry-based learning, science process skills, and design thinking in primary education. It evaluates the effectiveness of these strategies, explores innovative pedagogical

approaches, and assesses the role of technology and individual differences. Effective implementation fosters critical thinking, problem-solving, and scientific understanding. Active teacher involvement ensures interactive, engaging learning environments that promote curiosity, exploration, and meaningful learning.

## 2.0 Literature Review

Design thinking, science process skills, and inquiry-based learning (IBL) are crucial for fostering essential 21st-century skills such as problem-solving, critical thinking, creativity, and innovation in primary education (Felix et al., 2023; Thornhill-Miller et al., 2023). Science process skills help students achieve a deeper understanding of scientific principles, while design thinking strengthens learning and promotes creativity, critical thinking, problem-solving, and innovative skills (Alashwal, 2020; Noel & Liub, 2016). IBL promotes interdisciplinary knowledge-building and higher-order thinking skills (Kopcha et al., 2017; Li et al., 2016).

Educational robotics and computational thinking are effective in preparing primary school learners to apply these skills in real-world scenarios (Katyetova, 2023; Shipepe et al., 2022). Incorporating these approaches into elementary school curricula is vital for the long-term success of STEM education (GULL et al., 2022) and developing critical skills essential for 21st-century success (Adeoye & Jimoh, 2023).

Despite their importance, inconsistent application, lack of resources, and insufficient teacher training hinder the effectiveness of design thinking, inquiry-based learning, and science process skills in primary education. This leads to unequal development in students' creativity, critical thinking, and scientific literacy (Baharom et al., 2020; Kurniawati, 2021; Sumantri, 2023; Widyaningsih et al., 2020; Yalçın, 2022). Standardized practices, adequate resources, and professional development are necessary, along with collaboration among educators, policymakers, and stakeholders to ensure effective integration and equip students for real-world challenges.

## 3.0 Methodology

This research used the Preferred Reporting Items for Systematic Reviews and Meta-Analyses (PRISMA) Framework, which contains the Identification, Screening, and Eligibility phases (Page et al., 2021). The description is described in Sections 3.1, 3.2, 3.3, and 3.4 as follows:

### 3.1 Identification

The PRISMA methodology in systematic reviews involves three stages: identifying relevant keywords, generating search strings for databases like Web of Science (WoS) and Scopus, and selecting eligible publications (Arslan, 2020). These databases offer comprehensive coverage and tools compatible with bibliographic software, streamlining the research process. This step retrieved 55 research articles, as shown in Table 1.

Table 1. Search strings apply for SLR

<b>Scopus</b>	TITLE-ABS-KEY ( ( "science process skill*" OR "scientific process skill*" OR "science inquiry skill*" OR "scientific inquiry skill*" OR "science thinking skill*" OR "scientific thinking skill*" OR "science skill*" OR "scientific skill*" OR "inquiry skill*" ) AND ("primary school*" OR "elementary school*" OR "primary education" OR "elementary education" OR "primary level" OR "elementary level" OR "grade 1" OR "grade 2" OR "grade 3" OR "grade 4" OR "grade 5" OR "grade 6" OR "year 1" OR "year 2" OR "year 3" OR "year 4" OR "year 5" OR "year 6") AND ( "design thinking" OR "design-based learning" OR "problem-based learning" OR "inquiry-based learning" OR "project-based learning" OR "STEM education" OR "STEAM education" OR "active learning" OR "hands-on learning" OR "experiential learning" ) )
<b>WoS</b>	( "science process skill*" OR "scientific process skill*" OR "science inquiry skill*" OR "scientific inquiry skill*" OR "science thinking skill*" OR "scientific thinking skill*" OR "science skill*" OR "scientific skill*" OR "inquiry skill*" ) AND ("primary school*" OR "elementary school*" OR "primary education" OR "elementary education" OR "primary level" OR "elementary level" OR "grade 1" OR "grade 2" OR "grade 3" OR "grade 4" OR "grade 5" OR "grade 6" OR "year 1" OR "year 2" OR "year 3" OR "year 4" OR "year 5" OR "year 6") AND ( "design thinking" OR "design-based learning" OR "problem-based learning" OR "inquiry-based learning" OR "project-based learning" OR "STEM education" OR "STEAM education" OR "active learning" OR "hands-on learning" OR "experiential learning" ) (Topic)

For the second step, after identifying the search string, we applied filters to retrieve articles published within the last five years, focusing exclusively on journal articles. Additionally, we included articles published in 2019 and earlier. The researchers conducted a thorough screening process, evaluating the articles at the final level only. To ensure the most up-to-date information, the researchers submitted a database compiled on April 30, 2024, for review. Table 2 defined Inclusion and Exclusion criteria for the second step as follows:

Table 2. Inclusion and Exclusion Criteria

Criterion	Inclusion	Exclusion
Language	English	Non-English
Timeline	2020 – 2024)	< 2019
Literature type	Journal Article,	Book, Review, Conference Proceedings
Publication Stage	Final	In Press
Date of data obtained	(April 30, 2024)	

After applying the inclusion and exclusion criteria presented in Table 2, the researchers successfully identified 33 articles aligned with the criteria. These articles were then subjected to a subsequent screening process to identify and eliminate any redundant articles obtained from the two databases, namely Scopus and WoS.

### 3.2 Screening

Thorough data screening is crucial for maintaining systematic review accuracy. Articles are obtained from reliable databases like Scopus and Web of Science (Pranckutė, 2021). Multiple databases can result in duplicates, potentially introducing bias (António & Guilhermina Lobato, 2023). A strict protocol identifies and eliminates duplicates, keeping only the first instance (Amir et al., 2023). After removing duplicates, articles are assessed to meet inclusion and exclusion criteria, ensuring the studies' relevance and the review's integrity and quality (Pranckutė, 2021).

### 3.3 Eligibility

In the eligibility stage, 31 articles were screened for alignment with inclusion criteria and research objectives (Page, McKenzie, et al., 2021). Four reports were excluded due to unrelated abstracts. Two experts in Science and STEM Education, each with over a decade of experience, meticulously reviewed the articles for relevance. Ultimately, 9 articles were deemed suitable for inclusion in the review (refer to Figure 1). Based on 9 articles that have been filtered, all are grouped based on the following themes (1) Cultivating Scientific Inquiry, Design Thinking, and Process Skills Through Innovative Pedagogical Approaches, (2) Enhancing Science Process Skills Through Technology-Rich Environments and Scaffolding Strategies and (3) Addressing Individual Differences to Optimize the Development of Science Process Skills Through Inquiry-Based Learning. All of these themes will be discussed in the findings section.

### 3.4 Data Abstraction and Analysis

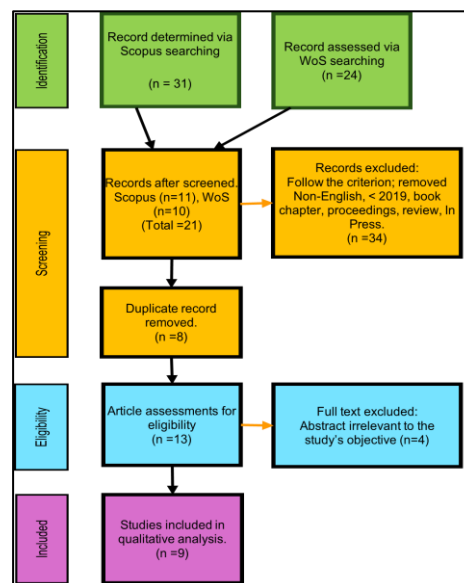


Fig. 1: Flow Diagram of the Proposed Searching Study  
(Source: Moher D, Liberati A, Tetzlaff J, 2009)

## 4.0 Finding and Discussion

The development of science process skills, design thinking, and IBL has become increasingly important in primary education as it lays the foundation for students to become scientifically literate and equipped with the necessary skills to face the challenges of the 21st century. This SLR aims to highlight effective strategies, summarize research outcomes, identify gaps, discuss technological impacts, and provide recommendations to improve Inquiry-Based Learning, Science Process Skills, and Design Thinking in primary schools. Therefore, the findings and discussions focused on three main themes, namely (1) Cultivating Scientific Inquiry, Design Thinking, and Process Skills Through Innovative Pedagogical Approaches, (2) Enhancing Science Process Skills Through Technology-Rich Environments and Scaffolding Strategies and (3) Addressing Individual Differences to Optimize the Development of Science Process Skills Through Inquiry-Based Learning.

### 4.1 Theme 1: Cultivating Scientific Inquiry, Design Thinking, and Process Skills Through Innovative Pedagogical Approaches

The findings from the articles on this theme highlight the effectiveness of innovative pedagogical approaches in cultivating scientific inquiry, design thinking, and process skills in primary education. These approaches include open inquiry-based science laboratory practices (Ünlü et al., 2023), integrated STEM education (Ortiz-Revilla et al., 2021), and *Teoriya Resheniya Izobretatelskikh Zadatch*

(TRIZ), or "Theory of Inventive Problem Solving"-STEM activities customized about nanotechnology education (Cavdar et al., 2024). These approaches have shown promise in improving learning styles, scientific inquiry skills, science learning skills, as well as critical thinking dispositions among students and teacher candidates (see Figure 2 for a visual representation of the model).

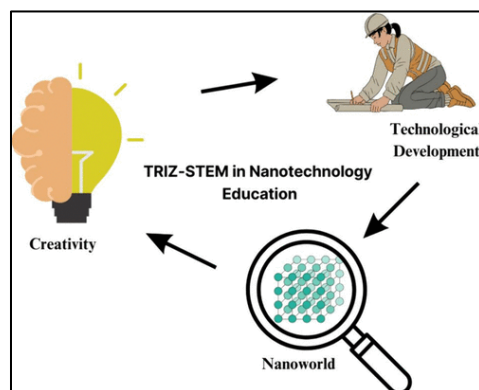


Figure 2: TRIZ Model  
(Source: Cavdar et al., 2024)

On the other hand, research by Ortiz-Revilla et al. highlights the promising potential of integrated STEM education in fostering competence development among primary education students, which is especially noteworthy (see Figure 3 for a visual representation).

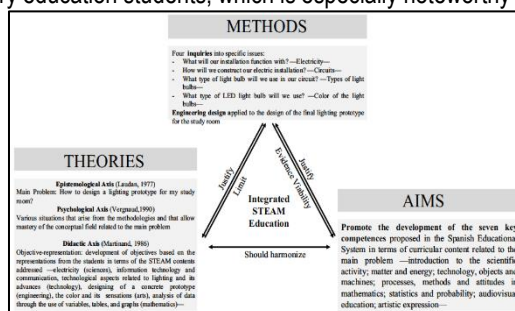


Figure 3: STEM Deductive Unit Model  
(Source: Ortiz-Revilla et al., 2021)

However, the lack of significant effects of TRIZ-STEM activities concerning problem-solving, critical thinking, and research inquiry skills raises questions about the effectiveness of this approach and calls for further investigation. These innovative pedagogical approaches show promise in cultivating scientific inquiry, design thinking, and process skills, as well as promoting the development of essential skills and positive attitudes toward science and technology. Nevertheless, more research is needed to fully understand their impact and to identify best practices for their implementation in primary education settings.

#### 4.2 Theme 2: Enhancing Science Process Skills Through Technology-Rich Environments and Scaffolding Strategies

The articles emphasize the importance of technology-rich environments and scaffolding strategies in enhancing science process skills and supporting Inquiry-Based Learning (IBL) in primary education. The use of digital technologies and IBL activities has been shown to contribute to meaningful learning of science subjects and the development of thinking skills (Inel-Ekici & Ekici, 2022; Kamarudin et al., 2024). Additionally, scaffolding strategies, particularly language scaffolding practices, have been found to support a holistic approach to IBL for novice learners (Langdon & Pandor, 2020). These findings highlight the potential of technology-rich environments and scaffolding strategies to enhance science process skills and support IBL experiences in primary education.

#### 4.3 Theme 3: Addressing Individual Differences to Optimize the Development of Science Process Skills Through Inquiry-Based Learning

The articles on this theme explore the relationship between individual differences and learning outcomes in developing science process skills through IBL within primary education. The findings underscore the importance of considering individual differences when designing and implementing learning experiences to foster these skills. Moreover, engaging children with data science has been discovered to develop skills in citizenship education, positioning children as agents and advocates (Makar et al., 2023) and highlighting the potential of IBL to promote cross-disciplinary skills and empowerment. Nonetheless, the influence of individual differences, such as prior conceptual knowledge, academic abilities, and affective factors, on learning outcomes and learning processes in science and technology education (Makar et al., 2023) raises concerns about equity and inclusivity in developing science process skills through IBL. The use of supportive tools like video examples has been shown to have a positive influence on participants' inquiry behavior and skill development (Solé-Llusa et al., 2022), more research is needed to identify effective strategies for differentiated instruction and guidance that can optimize learning conditions for each student (as shown in Figure 4).

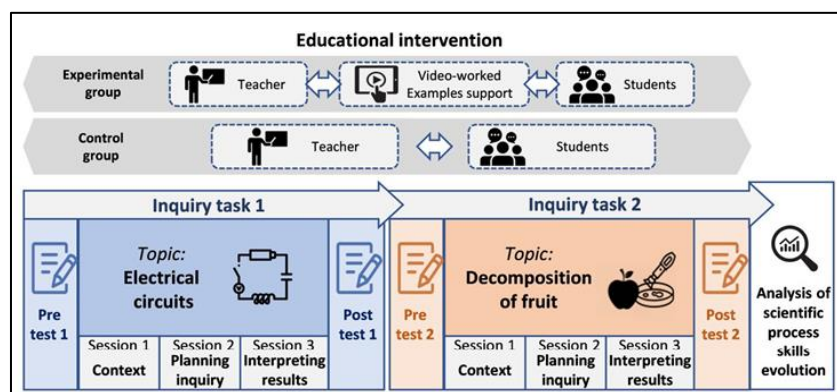


Figure 4: Employing Video-Based Worked Examples to Enhance Science Process Skills Among Elementary School Students  
(Source: Solé-Llusa et al., 2022)

Future studies should also investigate the long-term impact of developing science process skills through IBL on students' academic and personal growth, as well as the potential barriers to implementation in diverse educational contexts.

## 5.0 Conclusion

This systematic literature review (SLR) explores strategies for enhancing science process skills, design thinking, and inquiry-based learning (IBL) in primary education, highlighting effective innovative pedagogical approaches. It identifies key areas for future research, including the long-term impacts on student growth, technology integration, and implementation challenges in diverse contexts. While focused on primary education, limiting generalizability to higher levels, the review provides valuable insights for refining educational practices to better prepare students for the complexities of the 21st century.

## Acknowledgements

Thanks to the School of Educational Studies, Universiti Sains Malaysia, and other parties that support this valuable publication.

## Paper Contribution to Related Field of Study

The paper's contribution can inspire future research on creative approaches for students in Science Process Skills, Design Thinking, and IBL approach in STEM education.

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